

## M10 M20 M30 Master Perfect Binder

Model	M10	M20	M30
Book Length(mm)	110-310	110-460	110-460
Book Thick(mm)	1-58	1-58	1-58
Block Height(mm)	130-310	130-310	130-310
Max Binding Cover (mm)	AutoL660xW310 ManualL660xW460	AutoL660xW310 ManualL660xW460	AutoL660xW310 ManualL660xW460
Min Binding Cover (mm)	L260xW110	L260xW110	L260xW110
Max Creasing Cover(mm)	L700xW325	L700xW330	L700xW330
Min creasing Cover(mm)	L120xW110	L120xW110	L120xW110
Cover weight(g)	120-300	110-300	110-300
Cover Stacking height	88mm	88mm	88mm
Cover feeding	upper suction	upper suction	upper suction
crease	Single side	Single side	Double side
Possible Binding Speed(books/hr)	300-420	300-450	300-550
Warming Up time(min)	About 30mins	About 40mins	About 40mins
Gluing Method	1+1	2+1	2+1
Glue Adding Mesh	✓	✓	✓
Auto Side Gluing	✓	✓	✓
two-stage dust	✓	✓	✓
Milling Cutter	9 teeth	9 teeth	9 teeth
Book Alignment Tray	✓	✓	✓
Thickness Auto Measuring	✓	✓	✓
Placing Table	✓	✓	✓
Smock Extractor	optional	✓	✓
Handwheel Of Side Gluing	✓	✓	✓
Block jogging	✓	✓	✓
Touchscreen	7 touch screen	7 touch screen	7 touch screen
N.W	About 500	About 500	About 500
Dimension Of Machine	1510x1700(805+50+50)x1085	1780x1700(805+50+50)x1085	1780x1700(805+50+50)x1085

## D series Book Stacker

Model	D20	D30
Stacked book length (mm)	180-320	180-320
Stacked book height (mm)	140-320	140-320
Stacked book thickness (mm)	1-58	1-58
Stacking method	Lifting	Lifting
Stacking volume (10mm/book)	60	83
Voltage	110-230V 50/60Hz	110-230V 50/60Hz
Power	100W	150W
Net Weight (kg)	70	约90
Machine size (mm)	1050x510x1000	1310x510x1000

# M10/20/30 MASTER PERFECT BINDER



### Small & Strong 2 in 1

Smaller space ( 1.8mX0.8m)  
Glue binding & Cover Creasing & Feeding



### Dual Inverter

Faster return from right to increase productivity  
smart gluing motor speed for thick and thin book



### All in 7' Touchscreen

7 menu Cover/Setup /Glue Tank /cover clamp  
/Book block/Milling cutter/Working mode







M20



M10 with Book Stacker

Gluing module



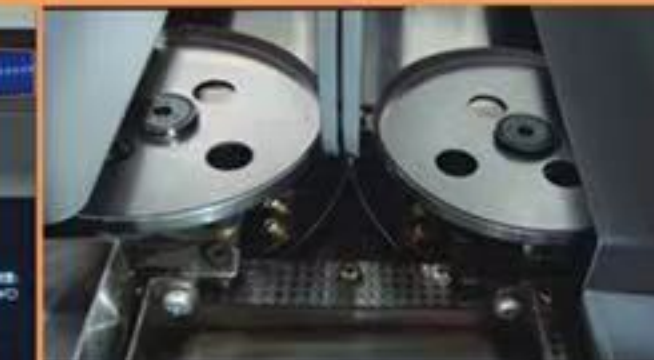
Micro adjustment of spine grinding roller  
Easy to control spine gluing thickness and side gluing



Multi spine Gluing rollers Tech  
combinative rollers apply glue evenly and smoothly



Smoke extractor  
Extractor starts working auto when exceeding 120 degrees



Auto Side Gluing Tech  
No settings required,  
Fully automatic according to book thickness



Glue head & tail controlling Tech  
best to provide free cutting ready books

Milling module



Nineteenth assembled milling cutter  
9 independent cutters and reuse 3 time every PC



Two-stage dust fan  
Better to collect duct and get workbench much cleaner

Convenience design



Glue adding without pause



Floating Touchscreen



Anti-Dust Protection cover

Clamping module



Vertical book Clamp Station  
regulate square or round spine  
by 2 handles and pressure & height



Intergrated Cover Creaser  
Independent creaser with  
male & female creasing per pass



Optional Book Collector  
Ideal to save labor cost without damage  
to hot finished books

D series Book Stacker (optional)



D20



D30